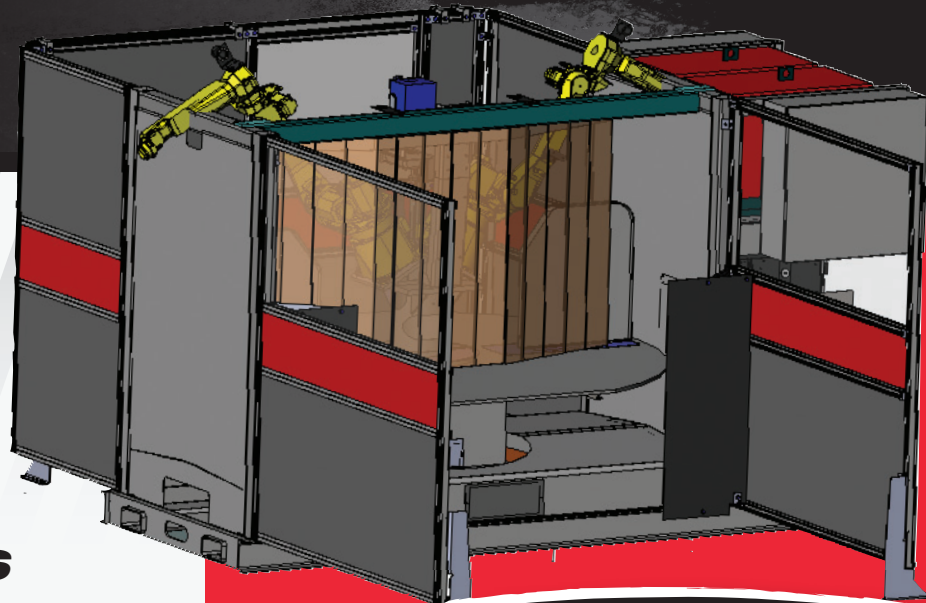




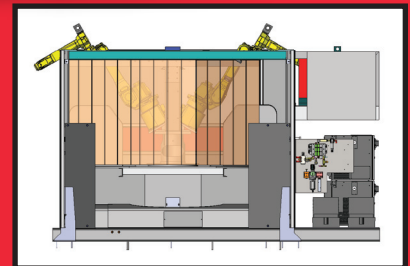
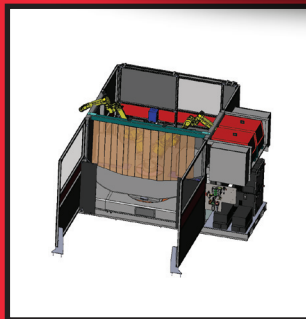
# VERSA RCTL



## KEY FEATURES

- **Productivity**
  - Fast index time reduces overall weld cycle time
  - Multiple robot configurations
  - Design allows automated unload of parts from weld station
- **Functionality**
  - Quick installation – robot and positioner on unitized base
  - Cost efficient pneumatic main sweep design
  - High utilization of robot work envelope
  - Safer robot programming with center mount robot
  - Reduces required floor space
- **Reliability**
  - Pre-engineered, proven design
  - Single source responsibility
  - 24-hour support service
- **Flexibility**
  - Able to accommodate large table diameter
  - Low table design with adjustable load height
  - Easily configured to meet application requirements

*The Versa RCTL center mount robot design maximizes the utilization of the robot work envelope placing the robot in the center of the flat turntable and closer to the workpiece.*

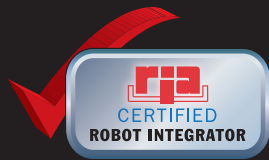


### Base Positioner Configuration

Main axis - pneumatically driven	
Main sweep index time	4.0 to 5.0 seconds
Table diameter	95-inches (2413-mm)
Weight capacity	1,500-lbs (680-kg)

### Base Component Configuration

FANUC ArcMate 100iC or Panasonic TA-1400 G3  
Lincoln i400 or Miller Auto Axxess 300  
Tregaskiss, Binzel or TBi air-cooled through arm torch  
Genesis torch alignment package  
Safety package (includes light curtains, gate interlock and barriers)  
Genesis Allen-Bradley controls package with L1 processor



# VERSA RCTL

## Standard Dimensional Specifications

- Table diameter **TD**  
95-inches (2413-mm)
- Table height **TH**  
20-inches (508-mm)
- Cell width **CW**  
175-inches (4445-mm)
- Cell depth **CD**  
175-inches (4445-mm)
- Cell height **CH**  
103-inches (2616-mm)

## Standard Capacity Specifications

- Weight capacity  
1,500-lbs (680-kg)
- Engineering specifications for 1,500-lbs capacity per station  
Out of balance – Station A to Station B 200-lbs  
180-degree index time under 5.0 seconds

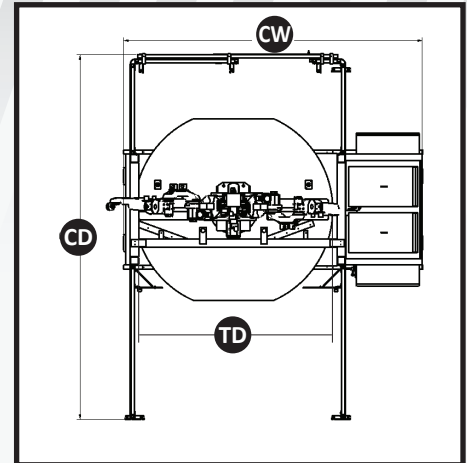
## Standard Platform Options

- Table and robot riser (13-inches)
- Smoke hood and extraction system
- Off-line programming
- LaunchIT or standard installation
- Training programs (basic, advanced, maintenance, off-line, CRAW)
- Intelligence Center™

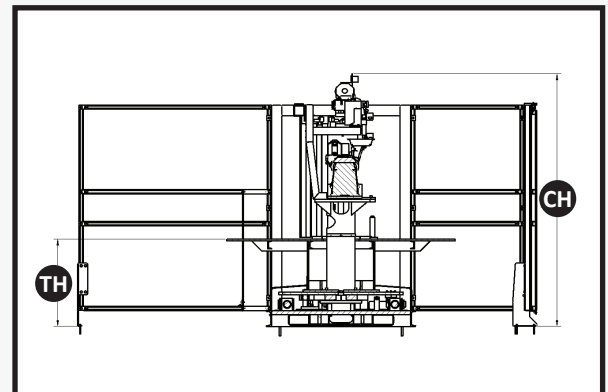
## Standard Component Options

- Robot models: FANUC, Panasonic, Motoman
- Process gear: Miller, Lincoln, Fronius, Thermadyne, Hypertherm
- Welding torches: Tregaskiss, Binzel, TBI, Fronius
- Torch cleaners: Tregaskiss, Binzel, TBI
- Controls: PanelView 1000+ Compact

## TOP VIEW



## SIDE VIEW



*Real time status, alarms, historical trends,  
critical parameters and automatic backup of  
your workcell anywhere, anytime.*